



2020





## WELCOME TO THE FUTURE OF WORKWEAR

**2020** is finally here and Rasco is excited to provide you with the latest innovations in workwear. Over the past year, Rasco has not only increased the quality and durability of its existing workwear line, but has launched a new collection of garments specifically designed for industrial laundry.

In support of its new industrial laundry collection, Rasco has grown its partnership with Westex<sup>®</sup> and has launched new partnerships with Glen Raven<sup>®</sup> and DuPont<sup>®</sup>. These partnerships have furthered Rasco's commitment to provide its customers with garments made of the most innovative and protective fabrics available.

**First in Safety<sup>®</sup>** Rasco has been making workwear since 1988 and FR workwear since 2001. Our FR garments are engineered to protect workers from electric arc flashes and flash fire hazards, and are guaranteed to be flame resistant for the useful life of the garment, provided that the care instructions are followed. Rasco believes that everyone deserves to work safe, which is why it is our mission to deliver high quality workwear at an affordable price.

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### Industrial Laundry **IL**

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# SAFETY STANDARDS

For more information regarding any of these products, please visit [www.rasco.com](http://www.rasco.com)

1

## CATEGORY 1 PROTECTION

Arc-rated FR garments with a required minimum ATPV of 4 cal/cm<sup>2</sup> as determined by ASTM F1959.

2

## CATEGORY 2 PROTECTION

Arc-rated FR garments with a required minimum ATPV of 8 cal/cm<sup>2</sup> as determined by ASTM F1959.

3

## CATEGORY 3 PROTECTION

Arc-rated FR garments with a required minimum ATPV of 25 cal/cm<sup>2</sup> as determined by ASTM F1959.

4

## CATEGORY 4 PROTECTION

Arc-rated FR garments with a required minimum ATPV of 40 cal/cm<sup>2</sup> as determined by ASTM F1959.



## NFPA 2112- CERTIFIED BY UL

Rasco FR offers flame resistant protective garments that are certified by Under-writers Laboratories to meet the requirements of NFPA 2112 Standard on Flame Resistant Garments for protection of Industrial Personnel Against Flash Fire, 2018 Edition. UL has certified that Rasco FR garments are compliant with NFPA 2112 after 100 industrial washes.



## ASTM F1506

ASTM F1506, 2010A Standard Performance Specification for Flame Resistant and Arc Rated Textile Materials for Wearing Apparel for Use by Electrical Workers Exposed to Momentary Electric Arc and Related Thermal Hazards requires a sample of flame resistant fabric to self extinguish with less than 2 second after flame and a less than 6 inch char length. The FR fabric must also pass these requirements after 25 washes/dry cleaning. Rasco FR garments compliant with the requirements of ASTM F1506, 2010A.



## ANSI/ISEA 107-2010

The American National Standard for High-Visibility Safety Apparel and Headwear (ANSI/SEA 107-2010) provides guidelines for the selection and use of high-visibility safety apparel to improve worker visibility during the day, in low-light conditions and at night. Certain Rasco FR garments are designed to be compliant with ANSI 107-2010.

HW

## HOME WASH

Home Wash- Laundering in a residential washing unit followed by tumble drying.

IL

## INDUSTRIAL LAUNDRER

Commonly used to remove heavy soil at a higher water temperature (160°F). pH should be held at 11.5 max.



## NFPA 70E

Requires employees to wear flame resistant clothing with an ATPV, or cal rating, equal to or greater than the determined arc hazard. Rasco FR garments are marked with an ATPV rating so that they can be worn to meet NFPA 70E standards.



## OSHA 1910.269(I)(6)(iii)

Rasco FR garments are compliant with OSHA 1910.269(I)(6)(iii).



## CSA Z96-15

Canadian Standards Association requirement for high-visibility safety apparel. This standard is to ensure a minimum level of visibility is maintained in the workplace.



## CSA Z462

This standard addresses electrical safety requirements for Canadian employees. CSA Z462 is aligned with the U.S. standard, NFPA 70E.



## CGSB 155.20

The minimum requirement for performance of workwear worn for protection against exposure to hydrocarbon flash fire.

# FABRIC GUIDE

Use our fabric guide below to help you select the optimal Rasco fabric for any situation. Our comprehensive range of options guarantees a fit for a wide variety of safety applications.



## WESTEX ULTRASOFT®

Westex UltraSoft® has become the fabric of choice. It earns a strong reputation of providing multi-hazard protection along with excellent comfort and value.



## WESTEX ALLOUT®

Designed for inclement weather conditions, Westex AllOut® fabrics are water and wind resistant.



## WESTEX DH®

Westex® DH provides outstanding breathability and optimized moisture management to keep the wearer cooler, drier and more comfortable. An excellent choice for arc flash, flash fire, and molten metal splash protection.



## WESTEX INDURA®

Westex® Indura was the first cotton fabric engineered to provide guaranteed flame resistance for the life of the garment. Best used in the metals industry and with budget-conscious contractors.



## GLENGUARD

GlenGuard FR protects against arc flash and flash fire hazards, a commonality within the electrical, oil and gas, chemical and industrial markets. GlenGuard fabrics are inherently flame resistant, offer CAT 2 protection (5.3oz and 6.4oz), have superior breathability, wick moisture, and are extremely comfortable.



## NOMEX® LLLA

DuPont™ Nomex® IIIA fiber is engineered with the goal of giving workers in the oil & gas, chemical and general manufacturing industries valuable extra seconds of protection to escape the intense heat and flames of on-the-job thermal hazards such as flash fires and pool fires. Nomex® IIIA fabric is extremely durable and helps provide the added benefit of lightweight protection, helping garments to keep workers safe and feeling cooler and drier.

## FLAMESHIELD COMFORT-FR 88% COTTON, 12% NYLON

Our Flameshield Comfort fabrics combine the comfort of cotton with the added durability of nylon. Flameshield Comfort fabrics are specially designed to guarantee flame resistance for the useful life of the garment. Rasco Flameshield Comfort is recommended for foundries, electrical utilities, and the chemical, oil, gas, and petrochemical industries.

## FR HIGH VISIBILITY RAINWEAR

Rasco now offers flame resistant high visibility rainwear that protects from the elements of wind and rain, while also providing FR protection and the additional safety during limited visibility. Rasco's High Visibility Rainwear is suitable for a wide range of industries that are exposed to such risks.

## FLAMESHIELD- 100% FR COTTON

Our Flameshield cotton fabrics offer the comfort of cotton with the benefits of flame resistant protection. Flameshield fabrics are specially designed to guarantee flame resistance for the useful life of the garment.

## STELLARWEAVE

Stellarweave is the latest innovative fabric to be created by Arvind. This 5.4oz inherent FR fabric is a blend of 50% FR viscose, 33% meta-aramid, 10% nylon, 5% para-aramid and 2% antistatic fiber. The fabric features a proprietary weave that combines excellent air flow and comfort with a high ATPV.

# SHIRTS

## HENLEY T-SHIRT

7.1oz. FR Flameshield  
100% Cotton Knit

**2** 10 cal/cm<sup>2</sup>  
CAT 2 **HW**



Three Button Front Placket

Left Chest Patch Pocket

Rib Knit Collar & Cuff

Sizes: S-5XL

6XL available in Navy, Khaki, and Black.

AVAILABLE IN:



Black  
FR0101BK



Woodland Camo  
FR0101WC



Gray  
FR0101GY



Cajun Camo  
FR0101CC



Orange  
FR0101OR



Green  
FR0101GN



Red  
FR0101RD



Navy  
FR0101NV



White  
FR0101WH



Work Blue  
FR0101WB



Khaki  
FR0101KH



Gray/Black  
FR0401GY/BK



## TWO TONE HENLEY T-SHIRT

7.1oz. FR Flameshield  
100% Cotton Knit

**2** 10 cal/cm<sup>2</sup>  
CAT 2 **HW**



Baseball Style Tee

3 Button Front Placket


Raglan Sleeve

**Sizes: S-5XL**

### ALSO AVAILABLE IN:

 Woodland Camo/Khaki  
FR0401WC/KH

 Khaki/Navy  
FR0401KH/NV

 Navy/Gray  
FR0401NV/GY

# UNIFORM SHIRT

7.5oz. FR Flamshield  
100% Cotton Twill

**Chambray:**

6oz. FR Flameshield  
100% Cotton Twill

**2** 9.8 cal/cm<sup>2</sup>  
CAT 2 **HW**

Chambray:

**2** 8.1 cal/cm<sup>2</sup>  
CAT 2 **HW**



Two Chest Pockets with  
Flap & Button Closure

Button Closure Cuff with  
Sleeve Vent

Placket Front with  
Button Closure

**Sizes: M-3XL Regular  
M-5XL Tall**



Khaki  
FR1303KH

**AVAILABLE IN:**

-  Gray  
FR1303GY
-  Navy  
FR1303NV
-  Khaki  
FR1303KH
-  Chambray  
FR0915



# LIGHTWEIGHT WORK SHIRTS

7.5oz. FR Flamshield  
100% Cotton Twill

**Denim:**

8.5oz FR Flameshield  
100% Cotton Denim

**2** 9.8 cal/cm<sup>2</sup>  
CAT 2 **HW**

Denim:

**2** 9.7 cal/cm<sup>2</sup>  
CAT 2 **HW**



Western Style Yoke

Two Chest Pockets with Flap & Snap Closure

Placket Front with Snap Closure

Three Snap Cuff Closure with Sleeve Vent

**Sizes: M-3XL Regular  
M-5XL Tall**



**AVAILABLE IN:**

-  Denim  
FR1021DN
-  Khaki  
FR1003KH
-  Navy  
FR1003NV
-  Work Blue  
FR1003WB
-  Gray  
FR1003GY

Gray  
FR1003GY

Denim  
FR1022DN

# HEAVYWEIGHT WORK SHIRTS

10oz. FR Flameshield  
100% Cotton Twill

**Denim:**

11.5oz. FR Flameshield  
100% Cotton Twill

2

14 cal/cm<sup>2</sup>  
CAT 2

HW

Denim:

2

20 cal/cm<sup>2</sup>  
CAT 2

HW



Western Style Yoke

Two Chest Pockets with Flap &  
Snap Closure

Placket Front with Snap Closure

Three Snap Cuff Closure with  
Sleeve Vent

**Sizes: M-3XL Regular  
M-5XL Tall**



**AVAILABLE IN:**



Gray  
FR1004GY



Denim  
FR1022DN



Khaki  
FR0904KH

*Note: Khaki style has buttons.*

# TWO TONE WORK SHIRTS

## Duck/Denim:

10oz. FR Flameshield  
100% Cotton Duck  
11.5oz. FR Flameshield  
100% Cotton Denim

## Cajun Camo/Khaki:

10oz. FR Flameshield  
100% Cotton Twill  
10oz. FR Flameshield  
100% Cotton Twill

## Duck/Khaki:

10oz. FR Flameshield  
100% Cotton Duck  
10oz. FR Flameshield  
Cotton Twill

### AVAILABLE IN:



Duck/Denim  
FR1122DK/DN



Cajun Camo/  
Khaki  
FR1103CC/KH



Duck/Khaki  
FR1104DK/KH

## Duck/Denim:

**2** 13 cal/cm<sup>2</sup>  
CAT 2 **HW**

## Cajun Camo/Khaki:

**2** 9.8 cal/cm<sup>2</sup>  
CAT 2 **HW**

## Duck/Khaki:

**2** 13 cal/cm<sup>2</sup>  
CAT 2 **HW**



Two Chest Pockets with  
Flap & Snap Closure

Three Snap Cuff Closure with  
Sleeve Vent

Placket Front with Snap  
Closure

**Sizes: M-3XL Regular  
M-5XL Tall Only**

Duck/Denim  
FR1122DK/DN



# PLAID SHIRTS

7.7 oz. FR Flameshield  
100% Cotton Twill Plaid

**2** 10 cal/cm<sup>2</sup>  
CAT 2



Two Chest Pockets with Button Closure

**HW**

Placket Front with Button Closure

Button Closure Cuff with Sleeve Vent

**Sizes: M-3XL Regular  
M-5XL Tall**

**AVAILABLE IN:**



Red Plaid  
FR0824RD



Green Plaid  
FR0824GN



Blue Plaid  
FR0824BL

Red & Black  
FR0824RD/BK



# BUFFALO PLAID SHIRTS

7.7 oz. FR Flameshield  
100% Cotton Twill Plaid

**2** 10 cal/cm<sup>2</sup>  
CAT 2

**HW**



Two Chest Pockets with Button Closure

Placket Front with Button Closure

Button Closure Cuff with Sleeve Vent

**Sizes: M-3XL Regular  
M-5XL Tall**

**AVAILABLE IN:**



Black & Blue  
FR0824BK/BL



Black & White  
FR0824BK/WH



Gray & White  
FR0824GY/WH



Navy & Green  
FR0824NV/GN



Red & Black  
FR0824RD/BK

AVAILABLE IN:

-  Khaki  
FR1403KH
-  Navy  
FR1403NV
-  Gray  
FR1403GY



Gray  
FR1403GY



## UNIFORM SHIRT WITH REFLECTIVE TRIM

7.5 oz. FR Flameshield  
100% Cotton Twill

**2** 10 cal/cm<sup>2</sup>  
CAT 2

HW



Two Chest Pockets with  
Flap & Button Closure

Placket Front with Button  
Closure

Button Closure Cuff with  
Sleeve Vent

2" Yellow/Silver/Yellow FR  
Industrial Wash Reflective Trim

**Sizes: S-3XL Regular  
M-5XL Tall**

# STELLARWEAVE UNIFORM SHIRT

5.4oz. Stellarweave  
50% FR Viscose, 33% Meta-Aramid, 10% Nylon,  
5% Para-Aramid, 2% Antistatic Fiber

**2** 9.5 cal/cm<sup>2</sup>  
CAT 2

IL



Two Chest Pockets with Flap & Button Closure

Placket Front with Button Closure

Button Closure Cuff with Sleeve Vent

**Sizes: M-3XL Regular**  
**M-5XL Tall**

#### AVAILABLE IN:



Khaki  
FR1329KH



Navy  
FR1329NV



Gray  
FR1329GY



Royal Blue  
FR1329RB



Gray  
FR1329GY

# ULTRASOFT® UNIFORM SHIRT

**Westex**  
**UltraSoft®**

7oz. Westex UltraSoft®  
88% Cotton / 12% High Tenacity Nylon

**2** 8.7 cal/cm<sup>2</sup>  
CAT 2

IL



Button Down Collar

Two Chest Pockets with Flap & Button Closure

Placket Front with Button Closure

Button Closure Cuff with Sleeve Vent

**Sizes: M-3XL Regular**  
**M-5XL Tall**


**AVAILABLE IN:**

 Khaki  
FR1305KH

 Navy  
FR1305NV

 Work Blue  
FR1305WB

 Gray  
FR1305GY

 Charcoal Gray  
FR1305CH



Charcoal Gray  
FR1305CH

# NOMEX® UNIFORM SHIRT

•DUPONT•  
**Nomex.**

4.5oz. Nomex® IIIa  
93% Nomex®, 5% Kevlar®, 2% Antistatic Fibers

**1** 4.6 cal/cm<sup>2</sup>  
CAT 1

IL



Button Down Collar

Two Chest Pockets with Flap & Button Closure

Placket Front with Button Closure

Button Closure Cuff with Sleeve Vent

**Sizes: S-3XL Regular  
M-5XL Tall**

**AVAILABLE IN:**



Royal Blue  
FR1316RB

Royal Blue  
FR1316RB







Tan  
FR1336TN

## GLENGUARD UNIFORM SHIRT



5.3oz. GlenGuard  
79% Kermel, 20% FR Modacrylic, 1% Anti-Stat

**2** 9.5 cal/cm<sup>2</sup>  
CAT 2 IL



Button Down Collar


Two Chest Pockets with Flap & Button Closure

Placket Front with Button Closure

Button Closure Cuff with Sleeve Vent

**Sizes: S-3XL Regular  
M-5XL Tall**

**AVAILABLE IN:**

 Tan  
FR1336TN

 Royal Blue  
FR1336RB

# PANTS

## 11.5oz CLASSIC FIT JEANS

11.5oz FR Flameshield  
100% Cotton Denim

**2** 20 cal/cm<sup>2</sup>  
CAT 2

HW



Change Pocket

Reinforced Back Pockets

Five Pocket Design

**Sizes: Waist: 30-58" Evens**

*Odd sizes for waist up to 36"*

**Inseam: 30-36" Evens**



11.5oz. Classic Fit  
FR4622

# 14oz CLASSIC FIT JEANS

14oz. FR Flameshield  
100% Cotton

**2** 20 cal/cm<sup>2</sup>  
CAT 2 **HW**



Change Pocket

Reinforced Back Pockets

Five Pocket Design

**Sizes: Waist: 30-58" Evens**  
*Odd sizes for waist up to 36"*  
**Inseam: 30-36" Evens**



14oz. Classic Fit  
**FR4623**

# RELAXED FIT JEANS

11.5oz. FR Flameshield  
100% Cotton

**2** 15 cal/cm<sup>2</sup>  
CAT 2

**HW**



Change Pocket

Reinforced Back Pockets

Five Pocket Design

**Sizes: Waist: 30-42" Evens**

*Odd sizes for waist  
up to 36"*

**Inseam: 30-36" Evens**



Relaxed Fit  
FR4722

# STRETCH JEANS

12oz. Stretch Denim  
97% Cotton, 3% Lycra

**2** 13cal/cm<sup>2</sup>  
CAT 2



Unique 8 Pocket Design

Reinforced Back Pockets

**Sizes: Waist: 30-46" Evens**

*Odd sizes for waist  
up to 36"*

**Inseam: 30-36"**

**Evens on select sizes**

## AVAILABLE IN:



Black  
FR4212BK



Blue  
FR4212BL





Khaki  
FR4504KH

## CARPENTER PANTS

10oz. FR Flameshield  
100% Cotton Duck

### Khaki:

10oz. FR Flameshield  
100% Cotton Twill

### Denim:

11.5oz. FR Flameshield  
100% Cotton Denim

**2** 13 cal/cm<sup>2</sup>  
CAT 2 **HW**

### Khaki:

**2** 14 cal/cm<sup>2</sup>  
CAT 2 **HW**


### Denim:

**2** 20 cal/cm<sup>2</sup>  
CAT 2 **HW**

### AVAILABLE IN:

 Brown Duck  
FR4507BN

 Khaki  
FR4504KH

 Black Duck  
FR4507BK

 Denim  
FR4522DN



Hammer Loop, Ruler, & Welding  
Rod Pockets

Triple Stitched Main Seams

Boot Cut Opening

**Sizes: Waist: 30-58" Evens**  
**Inseam: 30-36" Evens**

# FIELD PANTS

7.5oz. FR Flameshield  
100% Cotton Twill

**2** 9.8 cal/cm<sup>2</sup>  
CAT 2 **HW**



Elastic Waistband

Double Stitched Main Seams

7 Pocket Design

Double Reinforced Seat & Knees

**Sizes: Waist: 30-52" Evens**  
**Inseam: 30-36" Evens**

**AVAILABLE IN:**

 Charcoal Gray  
**FR4303CH**

 Khaki  
**FR4303KH**

 Navy  
**FR4303NV**



Navy  
**FR4303NV**



Khaki  
**FR4303KH**

# GLENGUARD UNIFORM PANTS



6.4oz. GlenGuard  
79% Meta-Aramid, 20% FR Modacrylic,  
1% Anti-Stat

**2** 10.1 cal/cm<sup>2</sup>  
CAT 2 **IL**




Two Rear Welt Pockets

Fully Finished Waistband

Two Front Deep Slash Pockets

**Sizes: Waist: 30-52" Evens**  
**Inseam: 30-36" Evens**

**AVAILABLE IN:**

 Black  
**FR4134BK**



Black  
**FR4134BK**





Navy  
FR4133NV

## ULTRASOFT® UNIFORM PANTS

**Westex**  
**UltraSoft®**

9oz. Westex UltraSoft®  
88% Cotton / 12% High Tenacity Nylon

**2** 12.4cal/cm<sup>2</sup>  
CAT 2

IL



Two Rear Welt Pockets

Fully Finished Waistband

Two Front Deep Slash Pockets

**Sizes: Waist: 30-52" Evens**  
**Inseam: 30-36" Evens**

**AVAILABLE IN:**



Charcoal  
Gray  
FR4133CH



Khaki  
FR4133KH



Navy  
FR4133NV

# COVERALLS



Gray  
FR2803GY

# 7.50Z COVERALL

7.5oz. FR Flameshield  
100% Cotton Twill

**2** 9.8 cal/cm<sup>2</sup>  
CAT 2 **HW**



Chest Pocket with Snap Closure

Pass Through Pockets

Left Pocket with Flap & Pen Slot

Two-Way Concealed Brass  
Zipper with FR Tape

Two Back Pockets & Two Front  
Pockets

**Sizes: Chest: 34-62" Evens**  
**Inseam: 30-34" Evens**

**AVAILABLE IN:**

-  Navy  
FR2803NV
-  Gray  
FR2803GY
-  Khaki  
FR2803KH



# 100Z COVERALL

10oz. FR Flameshield  
100% Cotton Twill

**2** 14 cal/cm<sup>2</sup>  
CAT 2 **HW**



Chest Pocket with Snap Closure

Pass Through Pockets

Left Pocket with Flap & Pen Slot

Two-Way Concealed Brass Zipper  
with FR Tape

Two Back Pockets & Two Front  
Pockets

**Sizes: Chest: 34-62" Evens**  
**Inseam: 30-34" Evens**

**AVAILABLE IN:**

-  Navy  
FR2804NV

# NOMEX IIIA COVERALL

•DUPONT•

**Nomex.**

6oz. Nomex® IIIA  
93% Nomex®, 5% Kevlar®,  
2% Antistatic Fibers

**1** 6 cal/cm<sup>2</sup>  
CAT 1

IL



Pass Through Pockets

Front Check Pocket

Right Back Pocket

2 Way FR Taped Brass Concealed  
Zipper

**Sizes: Waist: 34-62" Evens**  
**Inseam: 30-34" Evens**

**AVAILABLE IN:**



Royal Blue  
FR2817RB

Royal Blue  
FR2817RB



# GLENGUARD COVERALL



5.3oz. GlenGuard  
74% Meta-Aramid, 20% FR Modacrylic,  
5% Para-Aramid, 1% Anti-Stat

**2** 9.5 cal/cm<sup>2</sup>  
CAT 2

IL



2" Mic Tabs

Front Chest Pocket with Flap & Pen Slot

Pass Through Pockets with Snap Closure

Hemmed Cuff with Snap Closure

Two Back Pockets

2 Way FR Taped Brass Concealed Zipper

12" Leg Zippers

**Sizes: Waist: 34-62" Evens  
Inseam: 30-34" Evens**



Royal Blue  
FR2836RB

**AVAILABLE IN:**

 Royal Blue  
FR2836RB

 Tan  
FR2836TN

 Black  
FR2836BK

# CONTRACTOR COVERALL

**Westex**  
**UltraSoft®**

7oz. Westex UltraSoft®  
88% Cotton / 12% High Tenacity Nylon

**2** 8.7 cal/cm<sup>2</sup>  
CAT 2

IL



Left Chest Pocket & Pen Slot

Pass Through Pockets

Right Back Pockets

Two-Way Concealed Brass-Zipper with  
FR Tape

**Sizes: Chest: 34–62" Evens**  
**Inseam: 30–34" Evens**

## AVAILABLE IN:



Navy  
FR2805NV



Khaki  
FR2805KH



Khaki  
FR2805KH



Navy  
FR2805NV

Gray  
FR3305GY



# PREMIUM COVERALL WITH REFLECTIVE TRIM

**Westex**  
**UltraSoft®**

7oz. Westex UltraSoft®  
88% Cotton / 12% High Tenacity Nylon

**2** 8.7 cal/cm<sup>2</sup>  
CAT 2

IL



Class 1 Level FR

Mandarin Collar with Snap Closure

Pen Pocket with Slots

Two Pocket Flaps with Snap Closure

Snaps on Back & Side Pockets

Cuffs with Snap Closure

Elastic Waistband

Adjustable Leg Cuff

Two-Way FR Taped Brass Concealed Zipper

2" Yellow/Silver/Yellow Reflective FR  
Industrial Wash Sew-on Trim

**ALSO AVAILABLE IN:**



Navy  
FR3305NV



Red  
FR3305RD



Royal Blue  
FR3305RB



Gray  
FR3305GY

**Sizes: 36-62" Regular**  
**42-62" Tall**



Khaki  
FR2932KH

# INDURA® COVERALL



7oz. Westex Indura®  
100% Cotton

**2** 8.4 cal/cm<sup>2</sup>  
CAT 2

IL



Left Chest Pocket & Pen Slot

Pass Through Pockets

Right Back Pockets

Two-Way Concealed Brass-  
Zipper with FR Tape

2" Yellow/Silver/Yellow Reflective  
FR Industrial Wash Sew-on Trim

**Sizes: Chest: 34-62" Evens**  
**Inseam: 30-34" Evens**

## AVAILABLE IN:



Navy  
FR2932NV



Khaki  
FR2932KH



# BIB OVERALLS



Brown Duck  
FR2307BN

## BIB OVERALL

### Denim:

11.5oz. FR Flameshield  
100% Cotton Denim

### Brown Duck:

10oz. FR Flameshield  
100% Cotton Duck

### Denim:

**2** 20 cal/cm<sup>2</sup>  
CAT 2

HW

### Duck:

**2** 13 cal/cm<sup>2</sup>  
CAT 2

HW



### AVAILABLE IN:



Brown Duck  
FR2307BN



Denim  
FR2322DN

Double Chest Pockets with  
Snap Closure

Two Hammer/Tool Loops

Large Leg Zipper

Double Knee with Knee Pad  
Opening

Sizes: Waist: 30-58" Evens  
Inseam: 30-36" Evens



Denim  
FR2322DN

# SWEATSHIRTS



Black  
FR2002BK

Gray  
FR2002GY

Navy  
FR2102NV

# ZIP UP HOODIE

10oz. FR Flameshield  
100% Cotton

**2** 22 cal/cm2 (EBT)  
CAT 2 **HW**



Attached Hood with Draw Cord Closure


FR Taped Brass Zipper

Two Front Handwarmer Pockets

Rib Knit Cuffs & Waistband

**Sizes: S-5XL**

**AVAILABLE IN:**

-  Black  
FR2002BK
-  Gray  
FR2002GY
-  Navy  
FR2002NV



Gray  
FR2002GY

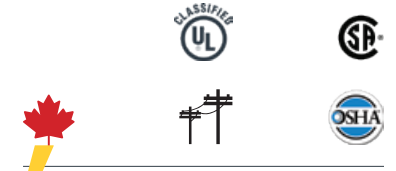


Navy  
FR2102NV

# PULLOVER HOODIE

10oz. FR Flameshield  
100% Cotton

**2** 22 cal/cm2 (EBT)  
CAT 2 **HW**



Front Handwarmer Kangaroo  
Pocket

Rib Knit Cuffs & Waistband

**Sizes: S-5XL**

**AVAILABLE IN:**

-  Black  
FR2102BK
-  Navy  
FR2102NV
-  Gray  
FR2102GY

# OUTERWEAR

## WORK VEST

10oz. FR Flameshield  
100% Cotton Duck

### Insulation:

3oz. FR Modacrylic

### Lining:

7.5oz. FR Flameshield  
100% Cotton Twill

**3** 38 cal/cm<sup>2</sup>  
CAT 3

HW



Rib Knit Collar

Two Large Front Pockets

FR Insulated Cotton Twill Lining

Zipper Front with Wind Flap

Sizes: S-4XL Regular  
M-5XL Tall

Black Duck  
FR1707BK



AVAILABLE IN:



Brown Duck  
FR1707BN



Black Duck  
FR1707BK

## SHIRT JACKET

10oz. Flameshield  
100% Cotton Duck

### Lining:

7.5oz. FR Flameshield  
100% Cotton Twill

**2** 21 cal/cm<sup>2</sup>  
CAT 2

HW



Two Chest Pockets

FR Cotton Twill Lining

Snap Front Closure

Sizes: S-4XL Regular  
M-5XL Tall

AVAILABLE IN:



Brown Duck  
FR3407BN



Black Duck  
FR3407BK



Brown Duck  
FR3407BN

# HOODED JACKET

## Brown Duck and Black Duck:

10oz Flameshield  
100% Cotton Duck

Insulation:  
3oz. FR Modacrylic

Lining:  
7.5oz. FR Flameshield  
100% Cotton Twill

## Navy and Cajun Camo:

10oz Flameshield  
100% Cotton Twill

Insulation:  
3oz. FR Modacrylic

Lining:  
7.5oz. FR Flameshield  
100% Cotton Twill

## Denim:

11.5oz. Flameshield  
100% Cotton Denim

Insulation:  
3oz. FR Modacrylic

Lining:  
7.5oz. FR Flameshield  
100% Cotton Twill

Denim, Navy, and Camo:

**4** 51 cal/cm<sup>2</sup>  
CAT 4 **HW**

Black & Brown Duck:

**3** 38 cal/cm<sup>2</sup>  
CAT 3 **HW**



Removable Hood with Adjustable Drawstring

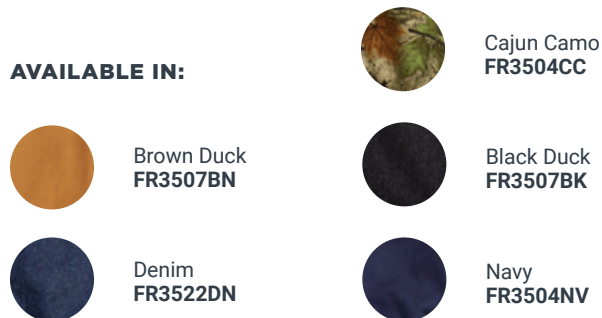
Two-Way Brass Zipper with FR Tape

Rib Knit Cuffs & Waistband

Two Front Pouch Pockets

**Sizes: S-4XL Regular  
M-5XL Tall**

### AVAILABLE IN:



Brown Duck  
FR3507BN

## UTILITY COAT

10oz. FR Flameshield  
100% Cotton Duck

**Insulation:**

5.7oz. FR Modacrylic

**Lining:**

7.5oz. FR Flameshield  
100% Cotton Twill

**4** 42 cal/cm<sup>2</sup>  
CAT 4

**HW**



Arctic FR Insulated FR Cotton Twill  
Lining

Two Chest Pockets and Two Lower  
Pockets

Two-Way Brass Zipper with FR Tape

Interior Wind Fly and Exterior Fly  
with Snap Closure

**Sizes: S-4XL Regular  
M-5XL Tall**

Black Duck  
FR3707BK



*Removable Hood with  
Adjustable Drawstrings*

Black Duck  
FR3807BK



*Removable Hood with  
Adjustable Drawstrings*

## REFLECTIVE UTILITY COAT

10oz. Flameshield  
100% Cotton Duck

**Insulation:**

5.7oz. FR Modacrylic

**Lining:**

7.5oz. FR Flameshield  
100% Cotton Twill

**4** 42 cal/cm<sup>2</sup>  
CAT 4

**HW**



Arctic FR Insulated FR Cotton Twill  
Lining

Two Chest Pockets and Two Lower  
Pockets

Two-Way Brass Zipper with FR Tape

Interior Wind Fly and Exterior Fly  
with Snap Closure

2" Yellow/Silver/Yellow Reflective  
FR Sew-on Trim

**Sizes: S-4XL Regular  
M-5XL Tall**



Royal Blue  
**FR4006RB**  
(Front)



Royal Blue  
**FR4006RB**  
(Back)

*Removable hood  
sold separately*

## BOMBER JACKET

**Westex**  
**UltraSoft®**

9oz. Westex UltraSoft®  
88% Cotton / 12% High Tenacity Nylon Twill  
3.25oz. Wind & Vapour Barrier

**Insulation:**

7oz. FR Modacrylic

**Lining:**

7.5oz. FR Flameshield  
100% Cotton Twill

**4** 46 cal/cm<sup>2</sup>  
CAT 4

IL



Two-Way Concealed Brass FR Taped Zipper

Two Chest Pockets with Flaps

Two Hand Warmer Side Pockets

Adjustable Waist

2" Yellow/Silver/Yellow Reflective FR Industrial Wash Trim

**Sizes: S-5XL Regular**  
**M-3XL Tall**



Royal Blue  
FR3906RB

# PARKA JACKET

**Westex  
UltraSoft®**

9oz. Westex UltraSoft®  
88% Cotton / 12% High Tenacity  
Nylon Twill  
3.25oz. Wind & Vapour Barrier

**Insulation:**

7oz. FR Modacrylic

**Lining:**

7.5oz. FR Flameshield  
100% Cotton Twill

**4** 46 cal/cm<sup>2</sup>  
CAT 4 **IL**



Two-Way Concealed Brass FR Taped  
Zipper

Two Chest Pockets with Flaps

Two Hand Warmer Side Pockets

Adjustable Waist

2" Yellow/Silver/Yellow Reflective FR  
Industrial Wash Trim

Rib Knit Cuffs

**Sizes: S-5XL Regular  
M-3XL Tall**

**AVAILABLE IN:**



Royal Blue  
FR3906RB



Removable  
Hood  
FR6306RB

*Sold separately*

## REMOVABLE HOOD

*Same product details as Parka Jacket.*



# HEAVY BIB OVERALL

10oz. Flameshield  
100% Cotton Duck

**Insulation:**

5.7oz. FR Modacrylic

**Lining:**

7.5oz. FR Flameshield  
100% Cotton Twill

**4** 42 cal/cm<sup>2</sup>  
CAT 4 **HW**



Multiple Tool & Utility Pockets

Ankle to Knee Covered Brass Leg  
Zippers

Arctic Insulated FR Cotton Twill Lining

**Sizes: Waist: 34-58" Evens**  
**Inseam: 30-36" Evens**



Black  
FR2407BK

# HEAVY BIB OVERALL WITH REFLECTIVE TRIM

10oz. Flameshield  
100% Cotton Duck

**Insulation:**

5.7oz. FR Modacrylic

**Lining:**

7.5oz. FR Flameshield  
100% Cotton Twill

**4** 42 cal/cm<sup>2</sup>  
CAT 4 **HW**



Two Hammer Loops with Reinforced  
Back Pockets

Front Pockets with Snap Closure

Ankle to Knee Brass Zippers with FR  
Rape

2" Yellow/Silver/Yellow FR Reflective  
Trim

**Sizes: Waist: 34-58" Evens**  
**Inseam: 30-36" Evens**



Black  
FR2507BK



# INSULATED BIB OVERALL WITH REFLECTIVE TRIM

**Westex**  
**UltraSoft®**

9oz. Westex UltraSoft®  
88% Cotton / 12% High Tenacity  
Nylon Twill  
3.25oz. Wind & Vapour Barrier

**Insulation:**

7oz. FR Modacrylic

**Lining:**

7.5oz. FR Flameshield  
100% Cotton Twill

**4** 46 cal/cm<sup>2</sup>  
CAT 4

IL



Heavy Cotton Elastic Shoulder Straps

Two Front Pockets

Two Back Pockets

Two-Way Brass FR Taped Front Zipper

Leg Zipper

2" Yellow/Silver/Yellow Reflective FR  
Industrial Wash Sew-on Trim

**Sizes: S-XL Regular**  
**M-3XL Tall**

**AVAILABLE IN:**



Royal Blue  
FR2706RB



Brown Duck  
FR2607BN

# INSULATED DUCK BIBS

10oz. FR Flameshield  
100% Cotton Duck

**Insulation:**  
3oz. FR Modacrylic

**Lining:**  
7.5oz. FR Flameshield  
100% Navy Twill

Brown Duck:  
3 38 cal/cm<sup>2</sup>  
CAT 3

HW

Navy Twill:  
4 51 cal/cm<sup>2</sup>  
CAT 4

HW



Double Chest Pockets with Snap  
Closures

Double Knee with Knee Pad Opening

Two Hammer/Tool Loops

Large Leg Zipper

**Sizes: Waist: 34-58" Evens**  
**Inseam: 30-36" Evens**

**AVAILABLE IN:**



Brown Duck  
FR2607BN



Navy Twill  
FR2607NV



Navy Twill  
FR2607NV

# INSULATED COVERALL

---

10oz. FR Flameshield  
100% Cotton Twill

**Insulation:**

3oz. FR Modacrylic

**Lining:**

7.5oz. FR Flameshield  
100% Cotton Twill

---

**4** 51 cal/cm<sup>2</sup>  
CAT 4

**HW**



---

Left Pocket with Flap & Pen Slot

---

Pass Through Pockets

---

Two- Way FR Taped Brass  
Concealed Zipper

---

**Sizes: Chest: 34-62" Evens**  
**Inseam: 30-34" Evens**



Navy  
**FR6404NV**

# HI VIS

Hi Vis Yellow  
FR1603YH  
(Front)

\*With Pockets



Hi Vis Yellow  
FR1503YH  
(Front)

\*Without Pockets



(Back)



(Back)

## HI VIS VEST

7.5oz. FR Flameshield  
100% Cotton Twill

**2** 9.8 cal/cm<sup>2</sup>  
CAT 2

HW



Class 2, Type P or R

Front Zipper Closure

360 Degree Visibility

2" Silver Reflective FR Trim

Sizes: S-5XL

Hi Vis Orange  
FR03100H  
(Front)



## HI VIS LONG SLEEVE SHIRT

**Westex**  
**UltraSoft®**

6oz. Westex UltraSoft® Knit  
88% Cotton / 12% High Tenacity  
Nylon Twill

**2** 11 cal/cm<sup>2</sup>  
CAT 2

HW



Inside Chest Pocket

Rib Knit Collar & Cuff

2" Silver Reflective FR Segmented  
Heat Applied Trim

**Sizes: S-3XL**

Hi Vis Orange  
FR03100H  
(Back)



# INHERENT FR PULLOVER HOODIE

10.3oz. FR Fleece Knit  
40% Cotton / 35% Modacrylic /  
15% FR Viscose / 8% Para-Aramid /  
2% Anti Static Fiber

**3** 25 cal/cm<sup>2</sup> (EBT)  
CAT 3

IL



Class 2 Level 2



Adjustable Hood with Drawstrings

2" Silver Reflective FR Industrial  
Wash Trim

Front Handwarmer Kangaroo Pocket

Rib Knit Cuffs

**Sizes: S-3XL**

Hi Vis Orange  
FR22190H



# RAIN JACKET

11.5oz. PU Coated  
100% FR Cotton Knit

**2** 9.4 cal/cm<sup>2</sup>  
CAT 2 **HW**



Two Pockets with Flaps

Non-conductive Durable Hardware

Vented Back with D Ring Access

360 Degree Visibility

**Sizes: S-6XL**



Hi Vis Yellow  
FR5926YH

# RAIN BIB

11.5oz. PU Coated  
100% FR Cotton Knit

**2** 9.4 cal/cm<sup>2</sup>  
CAT 2 **HW**



ASTM F2733

Elasticized Shoulder Straps

Non-conductive Durable Hardware

**Sizes: S-6XL**

\*When worn with FR5926 meets class 3, Type P or R



Hi Vis Yellow  
FR6126YH



# HEAD GEAR

## FR UTILITY BEANIE

13.3oz.

60% Modacrylic

38% Cotton

2% Anti-Static

**2** 22 cal/cm<sup>2</sup>  
CAT 2

HW

Sizes: One Size

### AVAILABLE IN:



Navy  
NFH31



Black  
BFH32



Navy  
FR7302NV



Black  
FR7302BK

# WINTER LINER

10oz. FR Flameshield  
100% Cotton Knit

**2** 17 cal/cm<sup>2</sup>  
CAT 2 **HW**



Sizes: One Size

AVAILABLE IN:

-  Gray  
WL2004-G
-  Navy  
WL2004-N
-  Black  
WL2004-B



Gray  
WL2004-G

AVAILABLE IN:

-  Navy  
NBC21
-  Black  
BBC22



Navy  
NBC21

# BALACLAVA

11oz. FR Flameshield Knit  
60% Modacrylic / 38% Cotton  
2% Spandex

**2** 11 cal/cm<sup>2</sup>  
CAT 2 **HW**



Sizes: One Size

## ZERO HOOD WINTER LINER

10oz. FR Flameshield  
100% Cotton Knit


**2** 17 cal/cm<sup>2</sup>  
CAT 2 **HW**



Sizes: One Size

### AVAILABLE IN:

 Gray  
WL2003-G

 Navy  
WL2003-N



Black  
BFH32



Navy  
WL2003-N

## FLEECE HAT

### Main Fabric:

12 oz. Flameshield Fleece  
60% Modacrylic  
38% Cotton  
2% Anti-static

### Trim Fabric:

11oz. Flameshield Fleece  
60% Modacrylic  
38% Cotton  
2% Anti-static


**2** EBT50 16 cal/cm<sup>2</sup>  
CAT 2 **HW**



Sizes: One Size

### AVAILABLE IN:

 Navy  
NFH31

 Black  
BFH32

# WELDING ACCESSORIES

## FR WELDING CAPS

7.5oz. FR Flameshield  
100% Cotton


**2** 9.8 cal/cm<sup>2</sup>  
CAT 2

Sizes: Please see size chart on page 65.

### AVAILABLE IN:

 Charcoal  
Gray  
FR7403CH

 Khaki  
FR7403KH

 Orange  
FR7403OR

 Navy  
FR7403NV



Khaki  
FR7403KH



Orange  
FR77270R

Tripod  
FR7828  
*\*Sold separately*

## PERFORMANCE UMBRELLA

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7ft. heavy duty FR Ripstop Vinyl

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Fiberglass Pole, Spokes and Tilt

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Anchor  
FR7928  
*\*Sold separately*

# WOMEN'S

## WOMEN'S WORK SHIRT WITH BUTTONS

7.5oz. FR Flameshield  
100% Cotton Twill

**2** 9.8 cal/cm<sup>2</sup>  
CAT 2

HW



Western Style Yoke

Tapered Body Design

Button Closure Cuff with Sleeve Vent

Two Designer Chest Pockets with Flap & Button Closure

Front Button Closure

Sizes: S-3XL

AVAILABLE IN:



Sage Green  
FR4903SG



Plum  
FR4903PL



# WOMEN'S V-NECK T-SHIRT

7.1oz. FR Flameshield  
100% Cotton Knit

**2** 10 cal/cm<sup>2</sup>  
CAT 2

HW



Rib Knit Collar V-Neck

Raglan Sleeves

Sizes: S-3XL



Navy  
FR5101NV

# WOMEN'S HENLEY

7.1oz. FR Flameshield  
100% Cotton Knit

**2** 10 cal/cm<sup>2</sup>  
CAT 2

HW



Three Button Placket

Sizes: S-3XL



Woodland Camo/  
Khaki  
FR5201WC/KH



Denim  
FR5021DN

## WOMEN'S WORK SHIRT WITH SNAPS

### Denim:

8.5oz. FR Flameshield  
100% Cotton Denim

### Blue Plaid:

7.7oz. FR Flameshield  
100% Cotton Twill Plaid

### Khaki & Work Blue:

7.5oz. FR Flameshield  
100% Cotton Twill

### Denim:

**2** 9.2 cal/cm<sup>2</sup>  
CAT 2

### Blue Plaid:

**2** 10 cal/cm<sup>2</sup>  
CAT 2

### Khaki & Work Blue:

**2** 9.8 cal/cm<sup>2</sup>  
CAT 2



Western Style Yoke

Tapered Body Design

Snap Closure Cuff with Sleeve Vent

Two Designer Chest Pockets with  
Flap & Button Closure

HW

Front Button Closure

Sizes: S-3XL

HW

AVAILABLE IN:



Khaki  
FR5003KH



Blue Plaid  
FR5024BL



Work Blue  
FR5003WB



Denim  
FR5021DN



## WOMEN'S FIELD PANT

7.5oz. FR Flameshield  
100% Cotton

**2** 9.8 cal/cm<sup>2</sup>  
CAT 2

HW



7 Pocket Design

Elastic Waistband

Double Stitched Main Seams

Double Reinforced Seat & Knees

Sizes: 0-18 Evens



Charcoal Gray  
FR8303CH

# NON FR

## NON FR CLASSIC SHIRT

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Non FR Classic Shirt:  
10oz. 100% Cotton Twill

**Denim:**  
11.5oz. 100% Cotton Twill

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**Non FR Two Tone Classic Shirt:**  
Khaki/Brown Duck & Khaki/Black Duck:  
10oz. 100% Cotton Duck

**Khaki/Denim:**  
11.5oz. 100% Cotton Denim

**Khaki/Camo:**  
7.5oz. 100% Cotton Twill

---

Two Chest Pockets with Flap &  
Snap Closure

---

Western Style Yolk

---

**Sizes: M-3XL Regular**  
**M-5XL Long**

**CLASSIC AVAILABLE IN:**



Denim  
D1150



Khaki  
K950



Denim  
D1150

# HI VIS SAFETY VESTS

100% Polyester



ID Pocket with Pen Holder

3 Storage Pockets

**Hi Vis Orange Vest has:** 4" Orange/Silver/Orange Reflective Trim

**Hi Vis Yellow, Navy & Black Vests have:** 4" Yellow/Silver/Yellow Reflective Trim

**Sizes:** S-4XL

## HI VIS VEST AVAILABLE IN:



Black  
HV001BK



Yellow  
HV001YH



Navy  
HV001NV



Orange  
HV001OH

## HI VIS ZIP FRONT VERSIONS AVAILABLE IN:



Orange  
HV005OH



Yellow  
HV005YH



# WELDING CAPS

100% Cotton

Sizes: Please see sizing chart on page 73.

## AVAILABLE IN:



Blue Lightning  
BLNWC166



Green Lightning  
GLNWC170



Crawfish  
CRFWC165



Yellow Lightning  
YLNWC167



Camo Skulls  
CSKWC164



Red Lightning  
RLNWC168



American Eagle  
RSEWC163



Purple Lightning  
PLNWC169



Dragons  
DRGWC162



Hawaiian  
RHWWC167



Solid White  
WWC1015



Working Welder  
WW001



Solid Black  
BWC1016



Solid Black  
BWC1016



Solid White  
WWC1015



American Flag  
USADR440



American Eagle  
RSEDR442



Crawfish  
CRFDR444



Dragons  
DRGDR441



Blue Lightning  
BLNDR445



## DOO RAGS

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100% Cotton

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Sweat Absorbent Headband

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Tie Closure

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**Sizes: One Size Fits All**

# VENDOR RESOURCES

## **PURCHASING RASCO**

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Rasco cannot be purchased directly by end users. For assistance locating an authorized retailer of Rasco, please visit our website at [rasco.com/where-to-buy](http://rasco.com/where-to-buy)

## **AUTHORIZED RASCO DISTRIBUTOR**

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Interested in becoming an authorized Rasco distributor? Please contact us at [info@rasco.com](mailto:info@rasco.com) to begin your application.

## **PLACING ORDERS**

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Authorized Distributors may place orders by emailing Purchase Orders to [orders@rasco.com](mailto:orders@rasco.com) or through our online ordering portal. Authorized Distributors can e-mail [info@rasco.com](mailto:info@rasco.com) to set up an account on our online ordering portal.

## **PRODUCT RETURNS**

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For the latest information regarding Rasco product returns, please visit our website at [www.rasco.com/return-policy](http://www.rasco.com/return-policy). For questions or requests regarding a specific product return, please contact [returns@rasco.com](mailto:returns@rasco.com).

## **QUESTIONS ABOUT PENDING ORDERS**

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For questions about your pending orders, please e-mail [support@rasco.com](mailto:support@rasco.com).

## **BILLING QUESTIONS**

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For questions about invoices, credit memos or to request an account statement, please e-mail [billing@rasco.com](mailto:billing@rasco.com).

## **GARMENT CARE**

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Please review the care label attached to your Rasco garment so that you can properly care for your garment.

## **RETAILERS SWAG AND SUPPORT**

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Rasco has hanging signs, rack signs, stickers, window decals, and banners available for authorized Rasco retailers. Contact us to have a sign or banner sent to you with your next order. Please e-mail [info@rasco.com](mailto:info@rasco.com).

## **RASCO CONTACT INFORMATION:**

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### **Warehouse & Office:**

1707 N. Flannery Rd.  
Baton Rouge, LA 70815  
**T:** 225.273.3163 or 800.472.7265  
**F:** 888.252.1088 or 225.273.3176  
[orders@rasco.com](mailto:orders@rasco.com)

### **Santa Monica Office:**

**T:** 424.231.7172

### **Canada Warehouse & Office:**

1372 Mountain Ave.  
Winnipeg, Manitoba R2X 3A3  
**T:** 204.697.1777 or 844.997.2726  
[sales.canada@rasco.com](mailto:sales.canada@rasco.com)

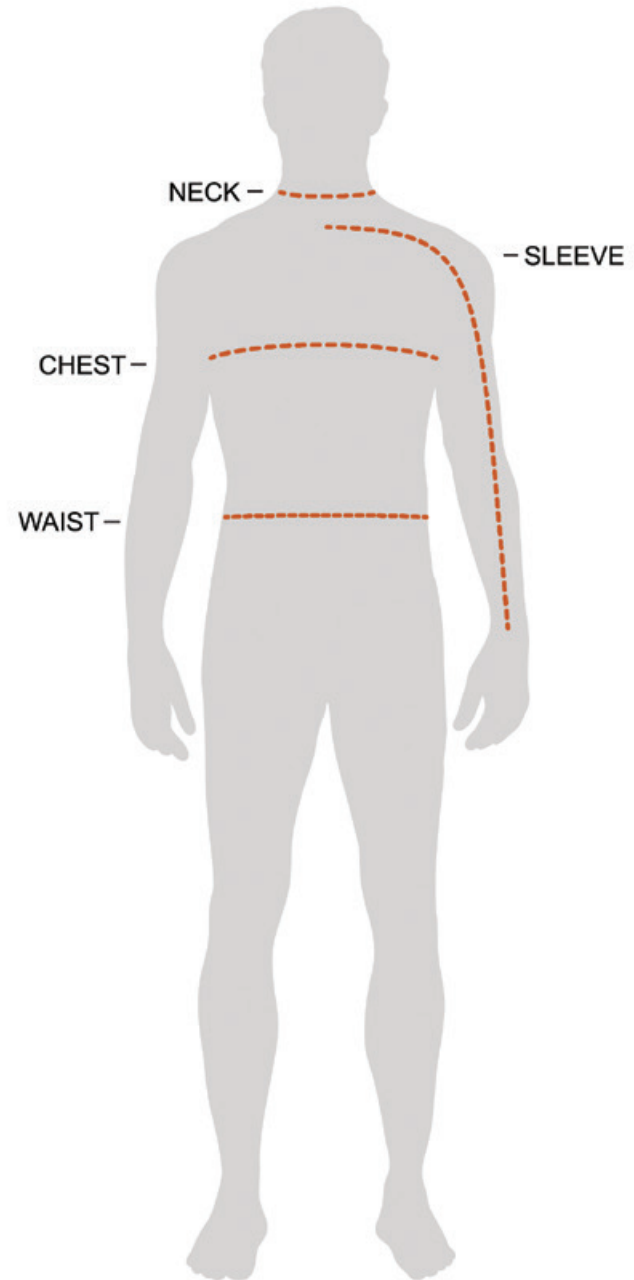
# CUSTOMIZATION & EMBROIDERY



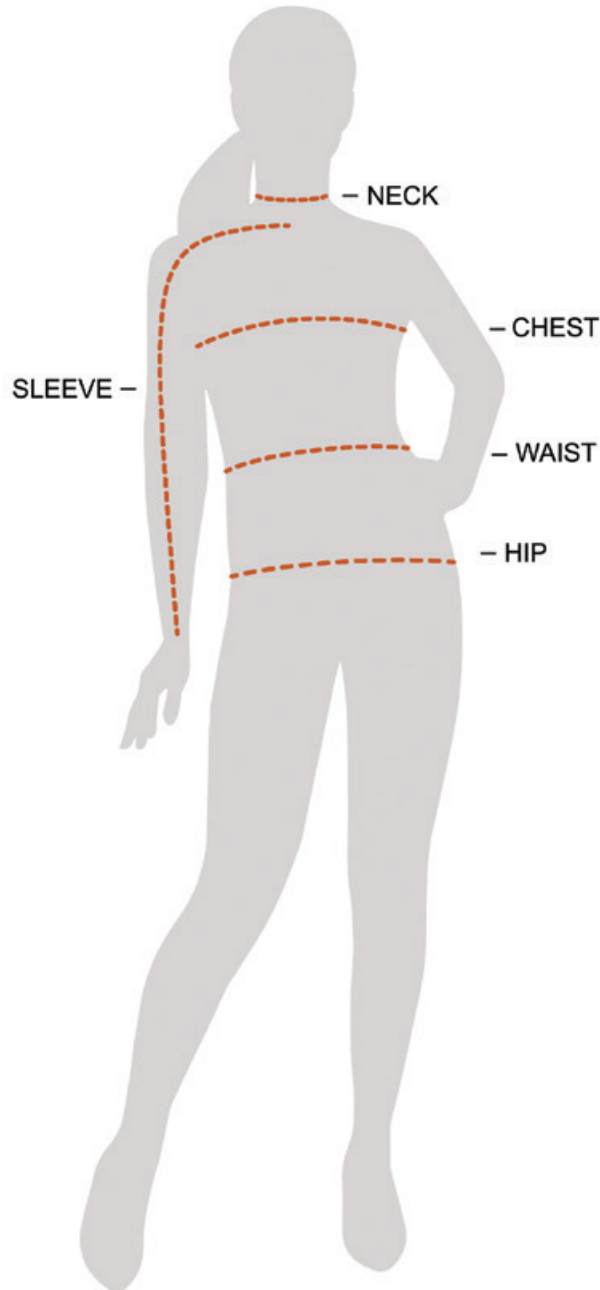
Through our customization program we can create uniforms and apparel to suit your needs including the modification of style, color & sizing. Prices vary according to the design and the number of garments ordered. Contact 1-800-472-7265 for more information.

Rasco clothing can be customized by adding a logo, name or any other desired design. Custom reflective trim is available in several color and width options that can be affixed to Rasco garments.

MEN'S		S	M	L	XL	2XL	3XL	4XL	5XL								
SHIRTS	CHEST	44	47	51	55	59	59	66	70								
	NECK	14.5	15.5	16.5	17.5	18.5	19	20	21								
	SLEEVE	23	24	25	26	26	27	27	28								
JACKETS	CHEST	49	51	53.5	57.5	61.5	65.5	69.3	71								
	NECK	15.5	16.5	17.5	18.5	19.5	20	21	22								
	SLEEVE (Regular)	24	24	24	24	25.5	25.5	25.5	25.5								
	SLEEVE (Long)	25	26	27	27	28	29	29	29								
	SHOULDER	19	20.5	22	23	24	25	26.5	27								
	BACK (Regular)	26.5	28	28.5	29	30	25.5	30	30.5								
	BACK (Long)	27.5	29	29.5	30	31	31	31.5	31.5								
COATS	CHEST	49	51	53.5	57.5	61.5	65.5	69.5	71								
	NECK	15.5	16.5	17.5	18.5	19.5	20	21	22								
	SLEEVE (Regular)	24	24	24	24	25.5	25.5	25.5	25.5								
	SLEEVE (Long)	25	25	26.5	26.5	27.5	27.5	28	28								
	SHOULDER	19	20	21	22	23	24.5	25.5	26.5								
	BACK (Regular)	29	30	31.5	31.5	32	33	34	34								
	BACK (Long)	30	31	32.5	32.5	33	34	35	35								
COVERALL**	Rasco Size	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	-
	CHEST	40	41	42	43	46	48	50	52	55	57	59	61	63	65	67	-
	WAIST	34	35	36	37	40	42	45	47	50	53	55	58	59	61	63	-
LAB COAT	CHEST	45.5	48.5	51.5	55	58	59.5	63.5	66.5								
	NECK	15.7	16.5	17.3	18.1	18.9	19.7	20.5	21.3								
	SLEEVE	24	24	24	24	25.5	25.5	25.5	25.5								







MEN'S PANTS* (Waist)		30	31	32	33	34	35	36	37	38	40	42	44	46	48	50	52	54	56	58
BIB*	ALPHA	S		M		L		XL		2XL		3XL		-	-	-	-			
	WAIST	30	32	34	36	38	40	42	44	46	48	50	52	-	-	-	-			

WOMEN'S		S	M	L	XL	XXL	3XL						
PANTS	SIZE	0	1	3	5	7	9	11	13	15	17	-	-
	WAIST	30	31	32	33	34	35	36	38	40	42	-	-
	HIP	35.5	37	38	39	40.5	41.5	42.5	43.5	44.5	45	-	-

SHIRTS	CHEST	37	40	42.5	44.5	47	47.5
	NECK	14.5	15.5	16.5	17.5	18.5	19
	SLEEVE	24	25	26	27	27	28

CAPS	Resco Size	6	6 <sup>1/8</sup>	6 <sup>1/4</sup>	6 <sup>3/8</sup>	6 <sup>1/2</sup>	6 <sup>5/8</sup>	6 <sup>3/4</sup>	6 <sup>7/8</sup>	7	7 <sup>1/8</sup>	7 <sup>1/4</sup>	7 <sup>3/8</sup>	7 <sup>1/2</sup>	7 <sup>5/8</sup>	7 <sup>3/4</sup>	7 <sup>7/8</sup>	8	8 <sup>1/8</sup>
	CIRCUMFERENCE IN INCHES	18 <sup>7/8</sup>	19 <sup>1/4</sup>	19 <sup>5/8</sup>	20 <sup>1/32</sup>	20 <sup>7/16</sup>	20 <sup>3/4</sup>	21 <sup>1/8</sup>	21 <sup>5/8</sup>	21 <sup>31/32</sup>	22 <sup>3/8</sup>	22 <sup>3/4</sup>	23	23 <sup>3/16</sup>	23 <sup>15/16</sup>	24 <sup>5/16</sup>	24 <sup>3/4</sup>	25 <sup>1/8</sup>	25 <sup>1/2</sup>

**Questions about sizing? Call 1-800-472-7265**

**Neck:** Measure around the base of the neck where a collared shirt would fit. Measure a collar band on a shirt that fits you well. Lay the collar band flat. Measure from beginning of the button hole to the center of the button.

**Chest:** Measure well up under the arm, across the shoulder blades and over the fullest part of the chest. Hold the tape firmly, but not tightly. Be sure the tape is level and straight across the back while in a natural stance.

**Sleeve:** Bend the elbow slightly. Start at the center of the back of the neck and measure across the shoulder to the elbow and down to the wrist bone.

**Waist:** Remove the belt. Measure over shirt (not over pants) at the position pants are normally worn. Hold the tape firmly, but not tightly.

**Hips:** Stand with heels together. Measure around the fullest part of the hips, holding tape measure level.

Old	New
BDSJ2323	FR3407BN
BDV5501	FR1707BN
BFIQ3000	FR6404NV
BFR750	FR2803NV
BJFQ2206	FR3507BN
BKFQ2211	FR3507BK
BLHB2427	FR2407BK
BLHB2427-S	FR2507BK
BLHC2426	FR3707BK
BLHC2426-S	FR3807BK
BLSJ2324	FR3407BK
BLV5502	FR1707BK
BOBF1217	FR2307BN
BOBQ4000	FR2607BN
BODF1219	FR2322DN
BONQ4001	FR2607NV
BTF457	FR0101BK
CBF1215	FR4507BN
CBFR703	FR0915
CBK1217	FR4507BK
CFR1202	FR4504KH
CJFQ2209	FR3504CC
CKF463	FR0401WC/KH
CMF458	FR0101CC
CNF462	FR0101WC
DFR1210	FR1022DN
DFR751	FR1021DN
DJFQ2208	FR3522DN
FDD2000	FR1122DK/DN
FKC2004	FR1104CC/KH
FKD2001	FR1104DK/KH
FR750	FR1003KH
FRB1201	FR0904KH
FRB757	FR1303KH
FRC1212	FR4522DN
GBT464	FR0401GY/BK

Old	New
GFB750	FR1303GY
GFF752	FR2803GY
GFR1014	FR1004GY
GPP2015	FR4303CH
GPS764	FR0824GY/WH
GR754	FR1003GY
GRF460	FR0101GN
GTF454	FR0101GY
HYVS770	FR1503YH
HYVS771	FR1603YH
JFR1210	FR4623
JFR1211	FR4622
KFR751	FR2803KH
KNT465	FR0401KH/NV
KPP2013	FR4303KH
KTF452	FR0101KH
NFB761	FR1303NV
NGT466	FR0401NV/GY
NJFQ2210	FR3504NV
NPP2014	FR4303NV
NR755	FR1003NV
NTF453	FR0101NV
OTF455	FR0101OR
PBB756	FR0824BK/BL
PBR763	FR0824RD/BK
PBW766	FR0824BK/WH
PLB762	FR0824BL
PLG755	FR0824GN
PLR756	FR0824RD
PNG767	FR0824NV/GN
RBV1002	FR6126YH
RJFR1150	FR4722
RJY1000	FR5926YH
RTF459	FR0101RD
W-CKF463	FR5201WC/KH
W-DFR751	FR5021DN

Old	New
NR755	FR1003NV
NTF453	FR0101NV
OTF455	FR0101OR
PBB756	FR0824BK/BL
PBR763	FR0824RD/BK
PBW766	FR0824BK/WH
PLB762	FR0824BL
PLG755	FR0824GN
PLR756	FR0824RD
PNG767	FR0824NV/GN
RBV1002	FR6126YH
RJFR1150	FR4722
RJY1000	FR5926YH
RTF459	FR0101RD
W-CKF463	FR5201WC/KH
W-DFR751	FR5021DN
W-FR750	FR5003KH
W-NTF453	FR5101NV
W-PK759	FR4903PL
W-PLB762	FR5024BL
W-SG758	FR4903SG
W-WR753	FR5003WB
WBF461	FR0101WB
WR753	FR1003WB
WTF456	FR0101WH



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